

**Amendment to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

Claim 1 (original): A process for manufacturing a thermoplastic article which comprises the steps:

- a) Extrusion, blow molding one or more thermoplastic resins into a pre-form;
- b) and stretch blow molding, said pre-form into a thermoplastic article.

Claim 2 (original): A process according to claim 1, wherein blow ratio between thermoplastic resin and pre-form is about 1.5:1 or greater.

Claim 3 (original): A process according to claim 1, wherein wall thickness of said pre-form is uniformly within about 0.010 inches.

Claim 4 (original): A process according to claim 1, wherein multiple cavities are used in said extrusion, molding process.

Claim 5 (original): A process according to claim 1, wherein wall thickness of said pre-form is about 0.06 inches to about 0.20 inches.

Claim 6 (original): A process according to claim 1, wherein said pre-form is cooled prior to said stretch blow molding process.

Claim 7 (original): A process according to claim 1, wherein said thermoplastic resin is one or more resins selected from the group consisting of polypropylene, polyethylene, polyamide, and acrylonitrile.

Claim 8 (original): A process according to claim 7, wherein said polypropylene is selected from the group consisting of a homopolymer of polypropylene, a copolymer of polypropylene, a clarified polypropylene, and a non-clarified polypropylene.

Claim 9 (original): A process according to claim 1, wherein said thermoplastic article is clear.

Claim 10 (original): A process according to claim 1, wherein said thermoplastic article is translucent or opaque.

Claim 11 (original): A process according to claim 1, wherein polymer molecules in said thermoplastic article are biaxially aligned.

Claim 12 (withdrawn): A thermoplastic pre-form comprised of one or more thermoplastic resins wherein said thermoplastic pre-form is manufactured by a process comprising the step of extrusion blow molding.

Claim 13 (withdrawn): A thermoplastic pre-form according to claim 12, wherein said thermoplastic resins are one or more resins selected from the group consisting of polypropylene, polyethylene, polyamide, and acrylonitrile.

Claim 14 (withdrawn): A thermoplastic article made by the process of claim 1.

Claim 15 (original): A process according to claim 1, wherein blow length ratio is about 2.5:1 to about 3.5:1.

Claim 16 (original): A process according to claim 1, wherein blow width ratio is about 2:1 to about 3:1.